

Date: Thursday, 02/11/2006 2:25:46 PM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3337042
Job Number : 29254	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D3337042
This Issue : 02/11/2006 S.O. No. : N/A	Drawing Number : RTN 529
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : R&D GENERAL	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : _____	Due Date : 09/11/2006 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN 529

06-11-02 (1)
200.A WY B 28702

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
REPACKAGE (ID & STOCK)
USING NEW B/N

ST 78 QB 06/11/03 (1)

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

06/11/03 (1)

Job Completion



W 06/11/06

Date: Friday, 22/09/2006 9:22:02 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOAT COVER RH
Job Number : 28702	
Estimate Number : 11342	
P.O. Number : N/A	Part Number : D3337042
This Issue : 22/09/2006 S.O. No. : N/A	Drawing Number : D3337 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : _____	Due Date : 15/10/2006 Qty: 3 Um: Each
Checked & Approved By : _____	
Comment : Est. A04.11.04 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 2106
Float Cover RH as per Dwg D3337
Possible Supplier: Tulmar
Material release note & Process sheet is required

u

06-09-22

3

2.0	D3337042P	Float Cover RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)
Float Cover RH

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
Ensure Material Release Note and process sheet are attached

06-10-05 (3)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

06-10-06 (3)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: _____

u 06-10-06 3

Date: Friday, 22/09/2006 9:22:03 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT COVER RH

Job Number: 28702

Part Number: D3337042

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

06/10/06

Job Completion



U 06.10.06



DESIGN H	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3337	REV. A SHEET 1 OF 3
DATE 04.12.16		TITLE FLOAT COVER	SCALE NTS
A	04.12.16	NEW ISSUE	

RELEASED
04.12.16 H

D3337-041/-042 FLOAT COVER

MATERIALS

Notes	Item	TSS	Description	Qty -041	Qty -042
	1.6	1	1414-G Fabric, Herculite#80, MIL-C-43006, Grey.	A/R	A/R
	1.4	2	1635 Foam, polyethylene, 2mm thick, p/n 17400666 Quick Step Passo	A/R	A/R
	1.2	3	2612 Fastener tape, hook, polyester, A-A-55126, 1" wide, colour black.	A/R	A/R
	1.3	4	2602 Fastener tape, loop, polyester, A-A-55126, 1" wide, colour black.	A/R	A/R
		5	4201 Fastener button, iaw AN227-6 plated	10	10
		6	4202 Fastener socket, iaw AN227-7 plated	10	10
		7	4203 Fastener stud., iaw AN227-8 plated	10	10
		8	4204 Fastener eyelet, iaw AN227-9 plated	10	10
		9	7298 Ink, black, C99 S170, high gloss.	A/R	A/R
1.1	10	2561	Thread, polyester, V-T-285, size FF, colour black.	A/R	A/R
	11	53000-041	D3337-11 TAG	1	
	12	53000-042	D3337-12 TAG		1

REFERENCE ONLY

TOLERANCE:

- +/- 2 mm for 0-50 mm
- +/- 5 mm for 51-260 mm
- +/- 10 mm for 261-510 mm
- +/- 15 mm for 511-1000 mm
- +/- 2.5% for larger than 1000 mm
- ANGULAR +/- 0.5 DEGREE

NOTES:

- 1.1 ALL STITCHING TO BE 6-10 STITCHES PER INCH IAW ASTM D 6193.
- 1.2 FASTENER TAPE HOOK SEWN ON OUTSIDE OF COVER.
- 1.3 FASTENER TAPE LOOP SEWN ON INSIDE OF COVER.
- 1.4 FOAM INFILL BODY ONLY. NOT REQ IN SPONSON ATTACHMENT PIECE.
- 1.5 SINGLE STICHED BOTH SIDES.
- 1.6 ONE PIECE BODY FOLDED OVER ITSELF, SINGLE STITCHING VELCRO 2 EDGES TO BODY.
- 1.7 FABRIC CUT TO TULMAR TSS 8927-BAGL REV A (-041) OR TSS 8927-BAGR REV A (-042)
- 1.8 INSTALL FASTENERS USING AN227 COMPATIBLE CRIMPING TOOL

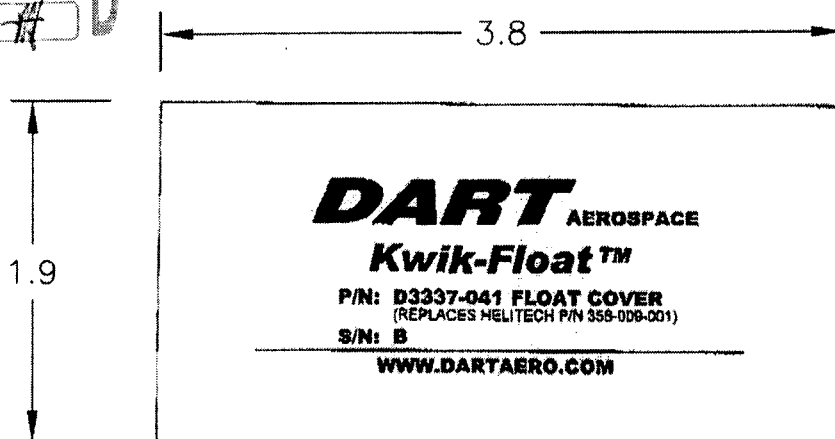
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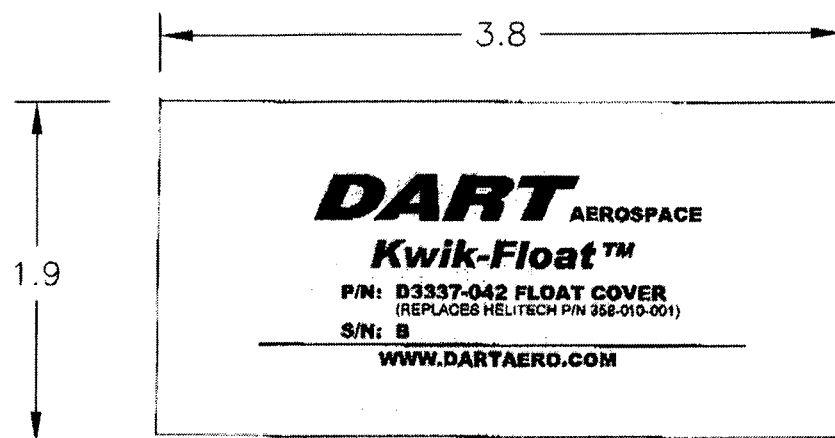


DESIGN #	DRAWN BY IP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3337	REV. A SHEET 2 OF 3
DATE 04.12.16		TITLE FLOAT COVER	SCALE 1:1

RELEASED
04.12.16



D3337-11 TAG



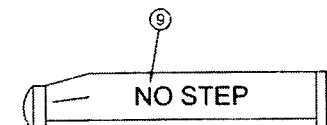
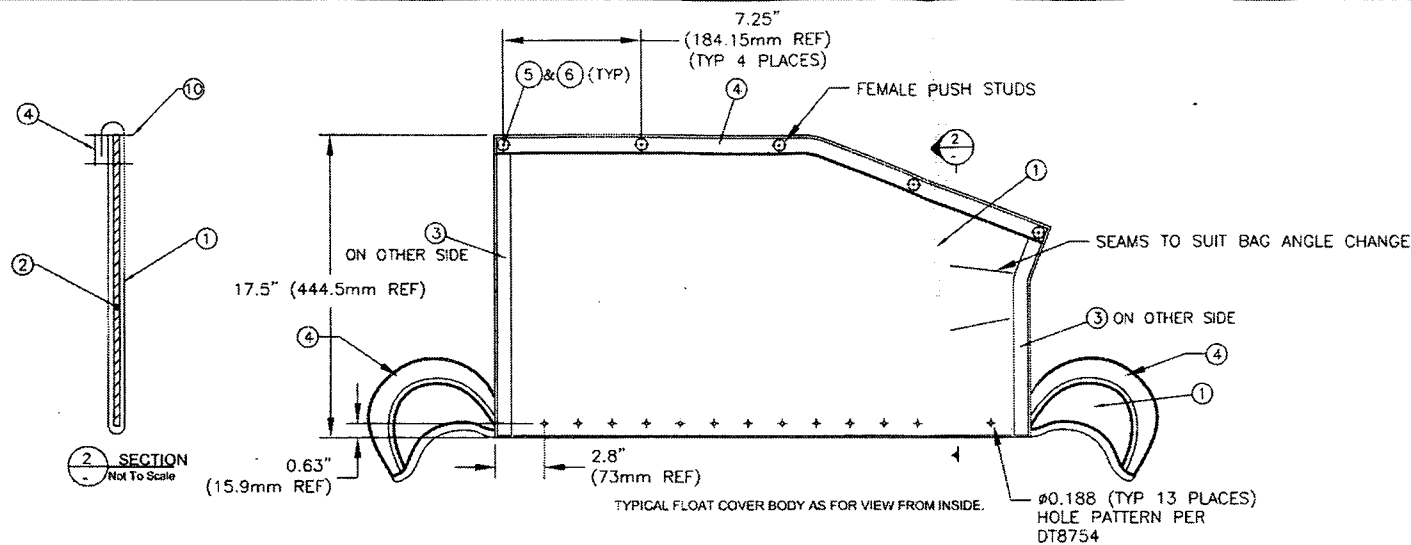
D3337-12 TAG

D3337-11/-12 TAG

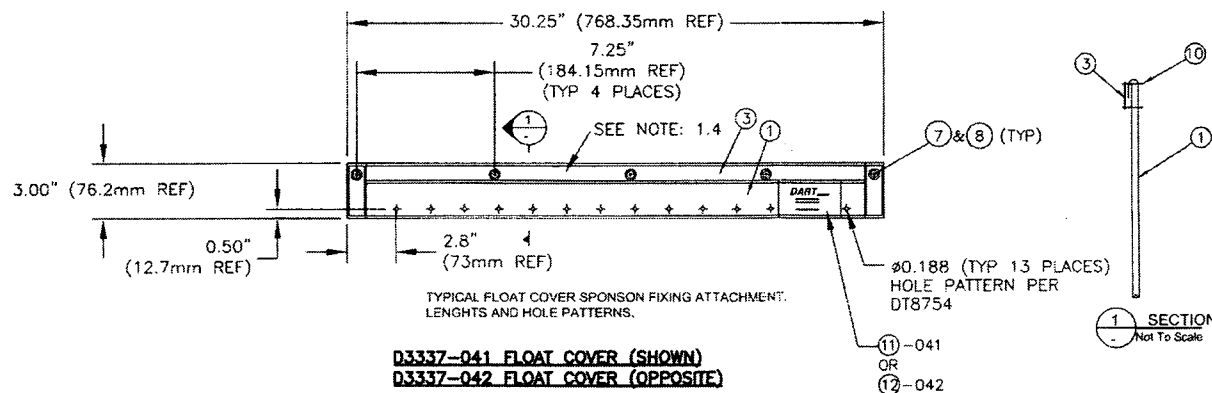
- 1) TEXT SIZE AND STYLE AS SHOWN, "DART AEROSPACE" & "WWW.DARTAERO.COM" IN RED INK, ALL OTHER LINES/TEXT IN BLACK
- 2) MATERIAL: TYVEK PAPER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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TEXT "NO STEP" APPLIED ON SIDE 1.250" HIGH CAPITAL LETTERS.



D3337-041 FLOAT COVER (SHOWN)
D3337-042 FLOAT COVER (OPPOSITE)

RELEASED
04.12.16

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DESIGN	DRAWN BY	DART	DART AEROSPACE LTD. MARKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3337	REV. A SHEET 3 OF 3
DATE 04.12.16		TITLE FLOAT COVER ASSEMBLY	SCALE 1:8

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-23649

Ship Date

5-Oct-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
To: Main Finished Goods Location
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.	
18259	22-Sep-06	CDART100	Barney Bangs	
Customer PO Number	Ship Via	Packing Slip No.		
00002106	Pick-Up	23649		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				

8927-BAGR

3

EA

3

Float Bag Cover, Right, Grey/Individual

Drawing No: D3337-042

Rev: A

Item # D3337042P

As above, except delivery 4 wks.

Serial No: B21850- 0000010

Serial No: B21850- 0000011

Serial No: B21850- 0000012

8927-BAGL

3

EA

3

Float Bag Cover, Left, Grey/Individual

Drawing No: D3337-041

Rev: A

Item # D3337041P

As above, except delivery 4 wks.

Serial No: B21849- 0000011

Serial No: B21849- 0000012

Serial No: B21849- 0000013

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Authorized Inspector

10/05/2006

Date